



FIG. 1A

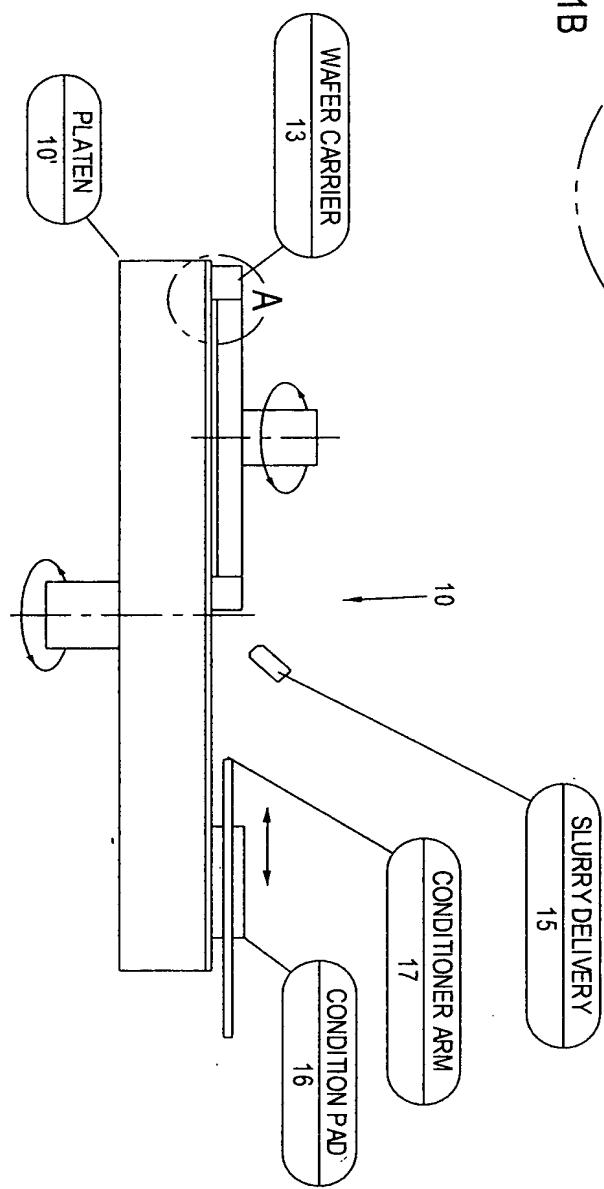


FIG. 1B

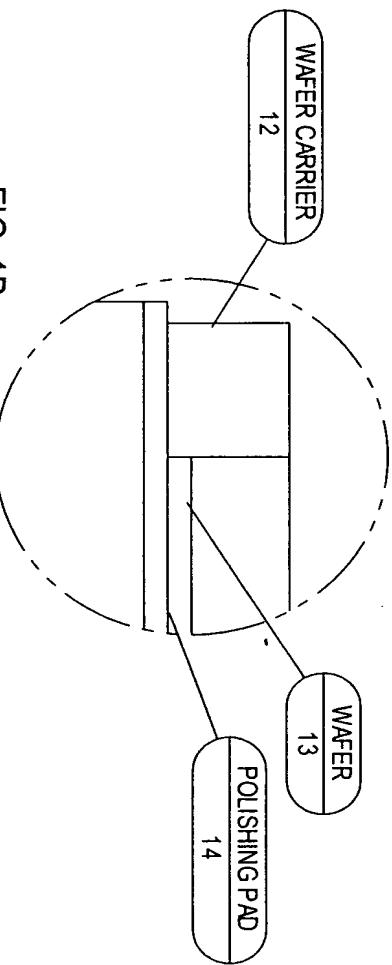




FIG. 2A

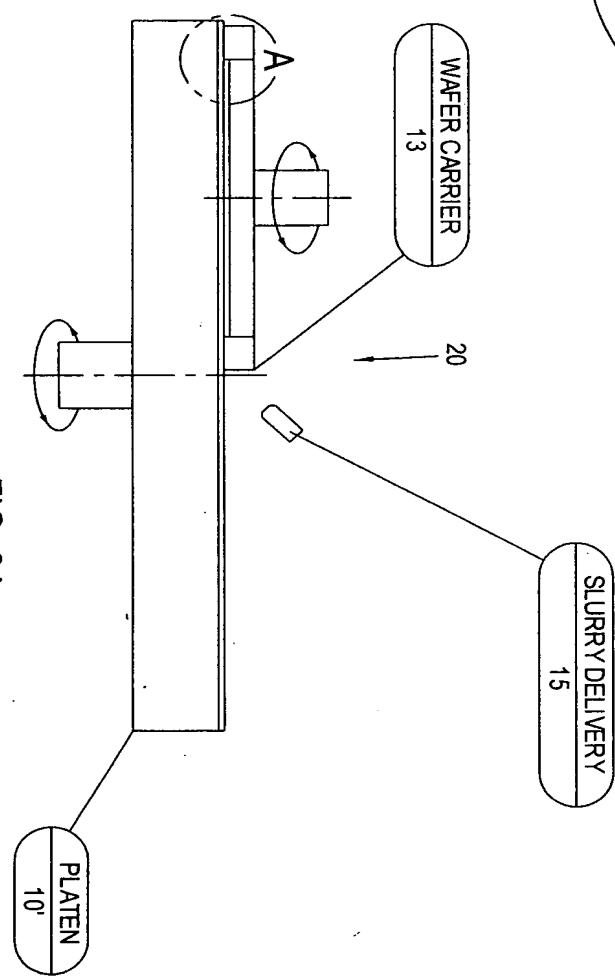
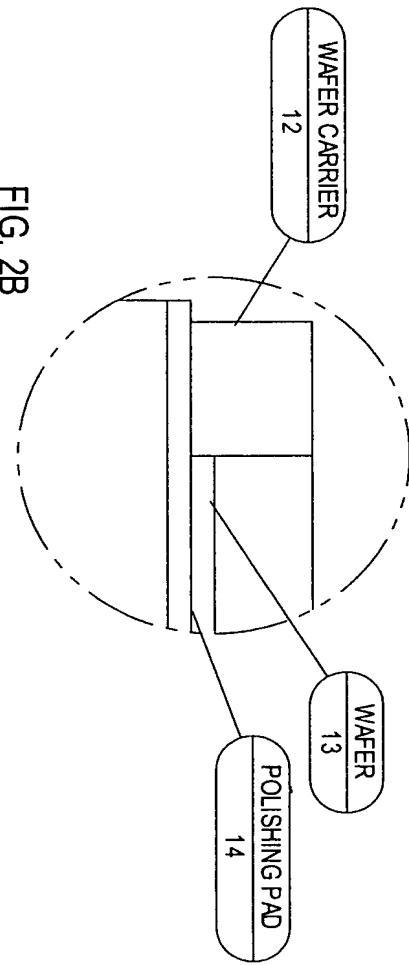


FIG. 2B



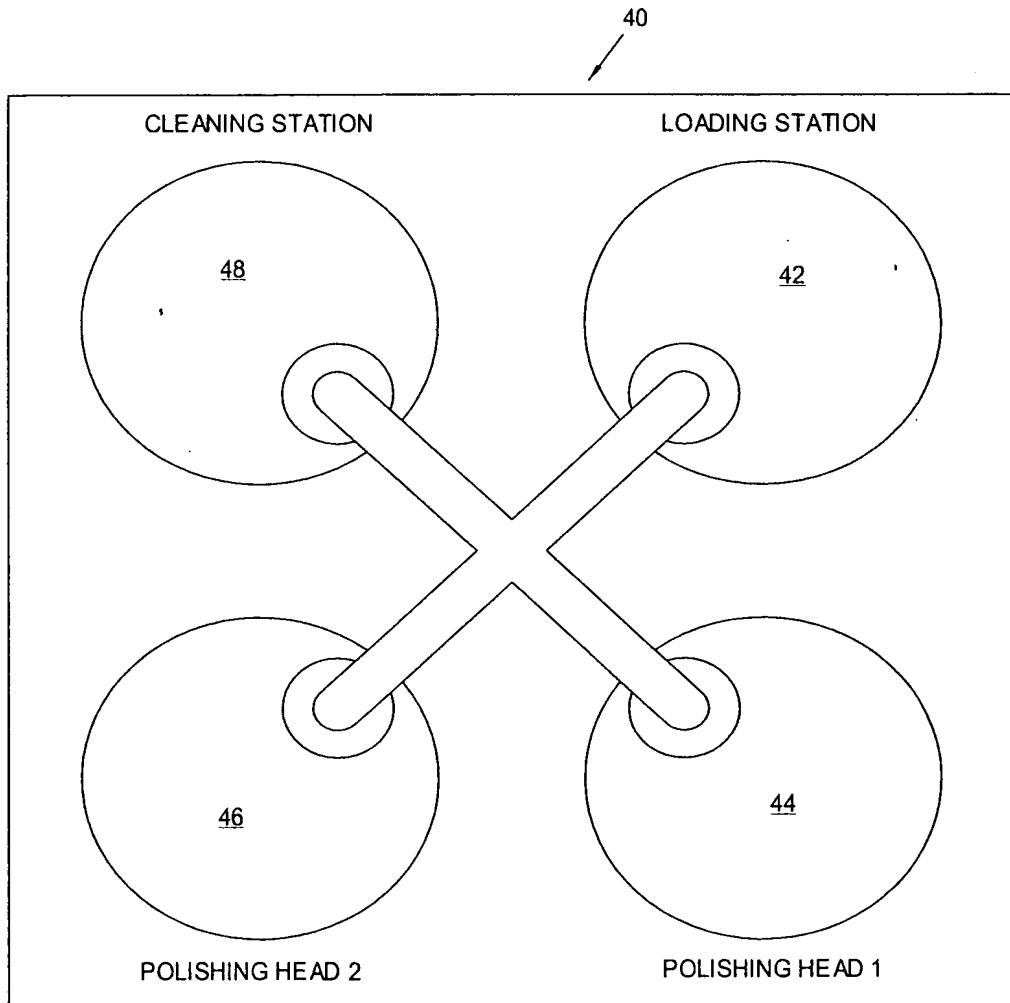


FIG. 3 - MULTIPLE HEAD CMP MACHINE



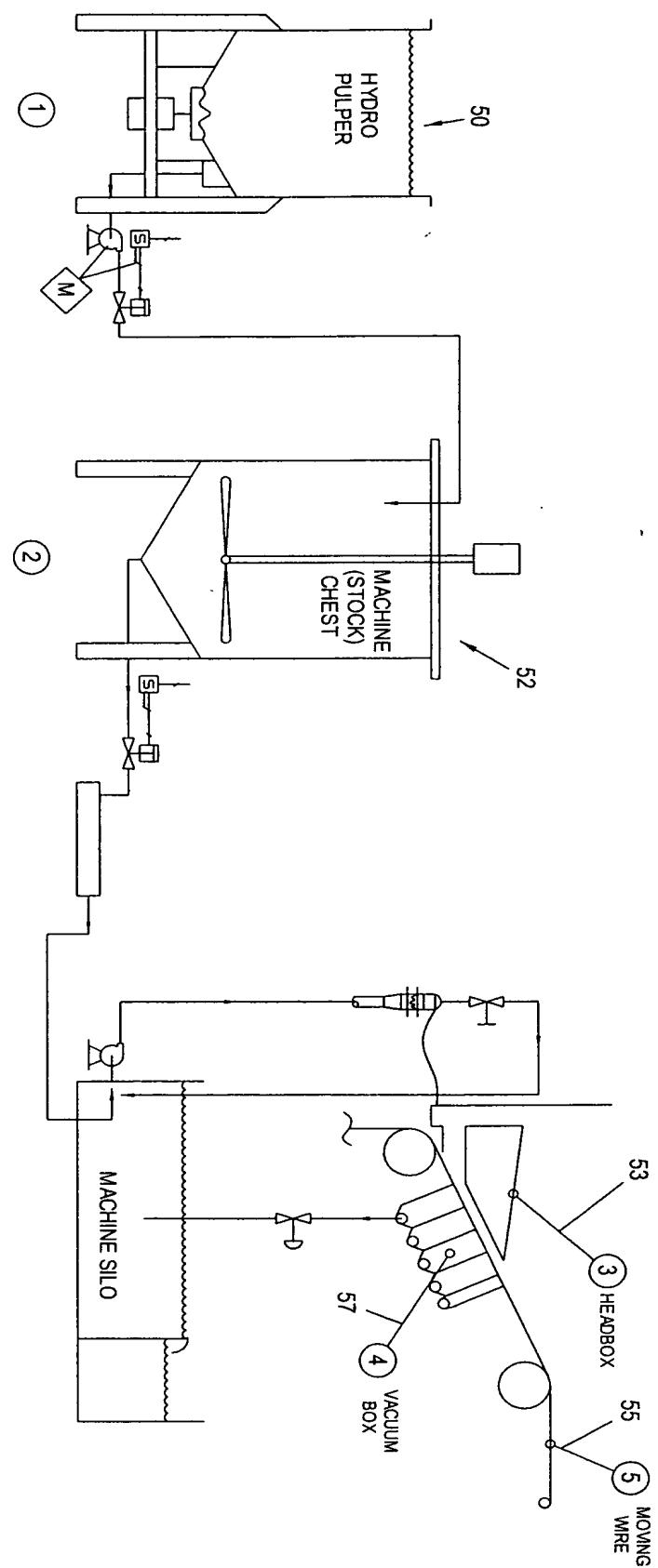


FIG. 4 - TYPICAL INCLINE WIRE MACHINE

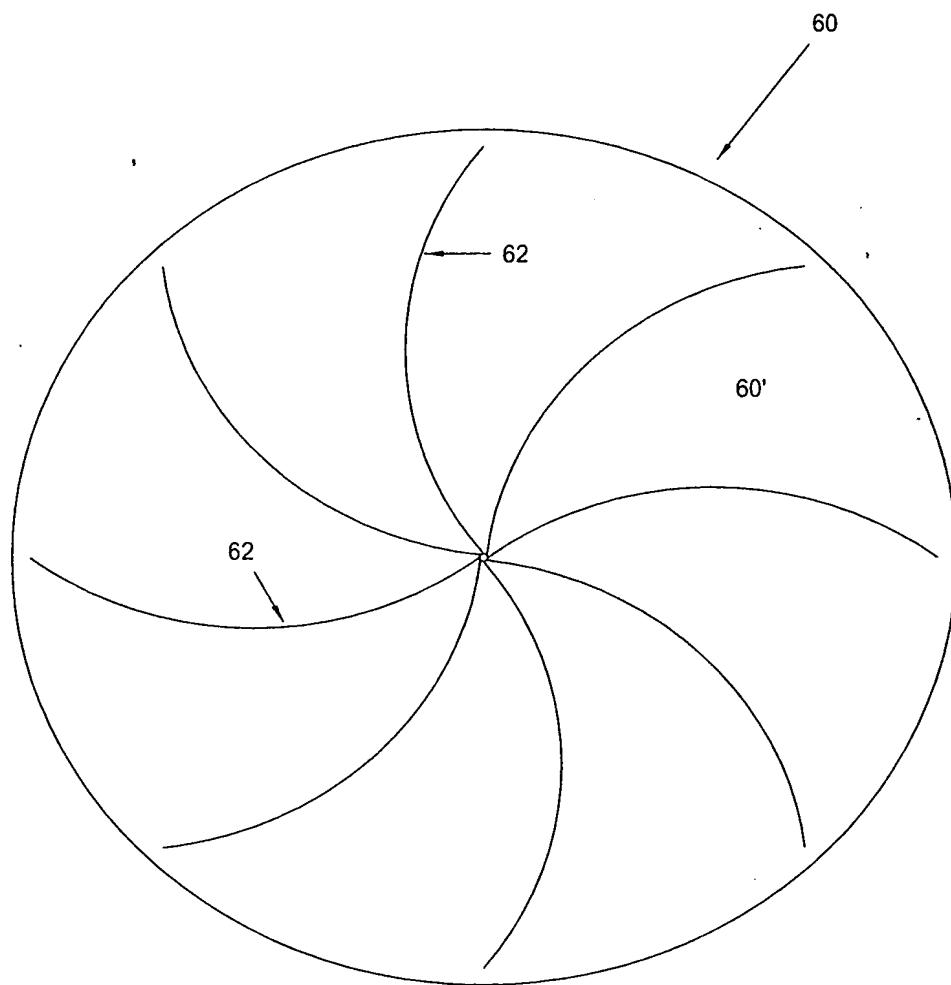


FIG. 5 - PREFERRED GROOVE PATTERN